

# Epifanes Teak- and Mahogany Stain

Impregnating coloured woodstain



## PRODUCT DESCRIPTION

Quick drying mahogany or teak coloured stain providing in depth tinting power on bare wood. Ideally suited to provide a warm colour on (faded) wood and/or to camouflage discoloured wood patches prior to applying Epifanes one- or two-component varnishes.

**Field of use:** For interior and exterior use above the waterline on bare solid wood (meranti, mahonie, oregon pine, teak, iroco) and plywood. May also be used as colour enhancer in almost all Epifanes one- and two-component clear varnishes and/or epoxy resin.

## PRODUCT INFORMATION

<b>Type</b>	Oxidative drying
<b>Base</b>	Coloured pigments in solvent
<b>Gloss</b>	Not applicable
<b>Colours</b>	Epifanes Mahogany Stain : Warm mahogany colour Epifanes teak Stain : Golden teak colour
<b>Density at 20°C.</b>	0,90 g/cm <sup>3</sup>
<b>Viscosity</b>	10 seconds DIN-cup 4 mm
<b>Solids Contents</b>	2 vol. %
<b>VOC-level</b>	876 g/l
<b>Packing</b>	500ml.
<b>Shelf life</b>	3 years in closed, unopened container stored in a dry room at temperatures between 5 - 30°C
<b>Rec. filmthickness</b>	Not applicable
<b>Thinner brush</b>	Do not thin
<b>Thinner spray</b>	Not applicable

Drying times	10°C.	15°C.	20°C.	25°C.
Dust dry	2 hours	1 hour	30 minutes	20 minutes
Recoatable	6 hours	4 hours	2 hours	1 hour

**Application tools** Lint-free cloth, foam roller, foam brush or wide soft, longhaired brush

**Application recommendations** Shake well before use. Do not overbrush. Do not apply wet-on-wet. Apply thin coats only and avoid application in direct sunlight or much wind. A rapid loss of solvents will occur under these conditions and decrease the evenly distribution of the pigments creating spot colouring.

**Substrate conditions** Bare wood, dry, degreased and sanded with P180-220, percentage of humidity inside the wood < 15%.



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### APPLICATION

**Conditions during application** Temperature **minimal 8°C. - maximal 30°C.**  
 Relative lair humidity **minimal 50% - maximal 85%**

Shake well before use. Apply in small quantities along the wood grain. Depending on the desired colour depth up to 3 coats may be applied. Allow each coat of Epifanes Stain 2 hours to dry (18°C.). Sanding the stain is not required.

Avoid drops and spills. If needed remove spills with Epifanes Brushthinner for Paint & Varnish as soon as possible.

**Use in varnishes** If desired Epifanes Teak– and Mahogany Stain may also be added up to 10% to all Epifanes one-and two-component varnishes creating a mahogany or teak tinted varnish hiding colour patches in wood and/or to enhance the warm colour of the wood. By applying more tinted coats the final colour will be intensified. Once desired colouring has been achieved, finish the varnish system without further use of Epifanes Stain.

Also suited to add to West System Epoxy Resin to create a mahogany or teak coloured epoxy resin.

**Limitations on use in varnish** Do not apply Epifanes Teak– and Mahogany Stain on top of varnishes.  
 Do not use in combination with Epifanes Rubbed Effect Low VOC. ( Epifanes Aqua Marine)

**Theoretical coverage** 20 m<sup>2</sup> per liter per layer  
**Practicle coverage** Dependent on condition of substrate, loss of material due to factors such as application technique, absorption rate of the wood and other circumstances during application.

**Recoatibility one-component** Epifanes Clear Varnish  
 Epifanes Woodfinish Gloss  
 Epifanes Woodfinish Matte  
 Epifanes Rub. Effect Varnish Low VOC  
 Epifanes Rapidclear  
 Epifanes Rapidcoat  
 Epifanes Rubbed Effect Varnish

**Recoatibility two-component** Epifanes Poly-urethane Clear Gloss  
 Epifanes Poly-urethane Clear Satin  
 Epifanes PP Varnish Extra

**Personal care** Epifanes Teak– and Mahogany Stain is very low on viscosity easily causing spills and drops. Always wear protecting gloves and face protection.

**Safety** The user of this product should obey all national laws and legislation concerning health, safety and environmental hazard. For more information on health and safety, we refer to the Material Safety Data Sheet of this product.

Although the facts and suggestions in this product information sheet are based on our own research and field experiences and are believed reliable, we cannot simply be held responsible for performance or results obtained through the use of this product. Ineffectiveness or other unintended consequences may result, because of such factors as weather, conditions, presence or other materials or the manner of preparation, use or application all of which are beyond W. Heeren & Zoon's control. All such risks are assumed by user.

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